

# POLO-KAL XS Pipe Cutter

for cutting POLO-KAL NG and POLO-KAL NG Vacuum



## 1. Mark the desired length on the pipe

Take note of socket size if necessary.



## 2. Cut pipe to length

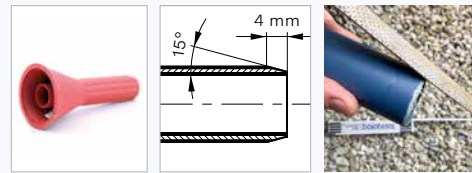
Cut pipes at right angles to the pipe axis with the POLO-KAL XS pipe cutter (DN 32–50)

- Snap the pipe cutter onto the pipe.  
(Arrows help precise positioning.)
- Lightly squeeze the cutter and turn it.  
(Arrows show the direction to turn it in.)



## 3. Bevel the cut edge

Bevel pipe end at an angle of 15° approx. with a chamfering tool or grater.



## 4. Cleanliness

Make sure the components are clean and undamaged. If necessary, remove any dirt from socket, sealing ring and spigot end. Check the position of the lip seal in the socket.



## 5. Lubricant

Apply a thin layer of POLOPLAST lubricant over spigot end.



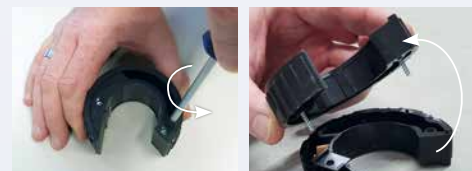
## 6. Connect

Push-in the spigot end until the insertion depth is reached.



## Changing the pipe cutter blade

- Undo both screws and open the casing.



- The knife can either be turned around once or replaced with a new one. There are two spare blades in the casing.



Spare blades can be ordered separately (A. no. 100099).

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